

Engineering Data



Using the Engineering Data

For most of the models & sizes we've done the calculations for you.
CFM = volume of air flow in cubic feet per minute

421

Face Velocity		300	400	500	600	700	800
Pressure Loss		.006	.010	.016	.022	.031	.040
4x10 Ak .170	CFM	50	70	85	100	120	135
	Spread	4.5	5.0	6.5	7.5	9.0	10.0
	Throw	4.0	6.0	8.0	10.0	11.0	12.5

Terminal velocity of 50 fpm

821-defl A

Face Velocity		400	500	600	700	800
Pressure Loss		.010	.016	.022	.031	.040
24 x 8 Ak 1.045	CFM	420	525	625	730	835
	Throw	17.0	21.0	25.0	29.0	33.0

Terminal velocity is 75 fpm

Face Velocity = speed of air at the face of diffuser in feet per minute (FPM)

Ak = net area in square feet. This is the lab measured area across the face when air is mechanically forced through the opening.

Free Area (if given) = daylight area (in²) of blade openings. Free area is typically only required on natural / gravity movement of air, non-mechanically forced, as in free area needed for combustion air requirements on heating equipment. Use the Ak value (*144 to get to in²) if the free area has not been calculated, but is needed for a given size/model grille requiring free area for combustion.

Equation of Airflow: CFM = Ak (ft²) x Face Velocity (fpm)
Example from 421 table above: 100 = .17 x 600 _ numbers are often rounded

Sizing a Supply

Determine the amount of CFM (air volume) needed for each supply outlet. This should be done by room heating and cooling load requirements from various design manuals (ACCA Man J, ASHRAE Fundamentals Hndbk) and then followed by the duct design and layout.

Face Velocity - H&C recommends sizing a supply outlet in the range of 500 to 800 fpm face velocity (700 being a common target). The upper end of this range will create better mixing of room air and longer throws, which is what the typical forced air system is intended to do. However, the Pressure resistance and Noise must be taken into consideration depending upon the application. In some instances, greater face velocity is allowed because the pressure and noise can be accommodated.

Pressure Loss (inches of w.c.) – the selection of the face velocity must consider the associated pressure loss that deals with each relative model. An increase in face velocity creates more pressure resistance against the blower's delivery of air volume. The velocity ranges given previously will, in most cases, have minor effect on the blower's overall performance given the entire duct system losses that it will encounter.

Noise – an increase in face velocity will create more noise. The tables below show NC design guidelines and also face velocity ranges if NC values have not been tabulated.

Application	Recommended Face Velocities
Broadcasting Studios	<500 FPM
Residences	500 to 750 FPM
Apartments	500 to 750 FPM
Churches	500 to 750 FPM
Hotel Guestrooms	500 to 750 FPM
Legitimate Theaters	500 to 1000 FPM
Private Offices, acoustically treated	500 to 1000 FPM
Private Offices, not treated	1000 to 1250 FPM
Motion Picture Theaters	1000 to 1250 FPM
General Offices	1250 to 1500 FPM
Stores, upper floors	1500 FPM
Stores, main floors	1500 FPM
Industrial Buildings	1500 to 2000 FPM

	Communication Environment	Typical Occupancy
< NC 25	Extremely quiet environment; suppressed speech is quite audible; suitable for acute pickup of all sounds.	Broadcasting studios, concert halls, music rooms.
NC 30	Very quiet office; suitable for large conferences; telephone use satisfactory.	Residences, theaters, libraries, executive offices, directors rooms.
NC 35	Quiet office; satisfactory for conference at a 15-foot table; normal voice 10 to 30 feet; telephone use satisfactory.	Private offices, schools, hotel guestrooms, courtrooms, churches, hospital rooms.
NC 40	Satisfactory for conferences at a 6- to 8-foot table; normal voice 6 to 12 feet; telephone use satisfactory.	General office, labs, dining rooms.
NC 45	Satisfactory for conferences at a 4- to 5-foot table; normal voice 3 to 6 feet; raised voice 6 to 12 feet; telephone use occasionally difficult.	Retail stores, cafeterias, lobby areas, large drafting and engineering offices, reception areas.
> NC 50	Unsatisfactory for conference of more than two or three persons; normal voice 1 to 2 feet; raised voice 3 to 6 feet; telephone use slightly difficult.	Computer rooms, stenographic pools, print machine rooms, process areas.

Sizing a Return

Air volume going back to the air handler (fan) must equal what is supplied from the air handler. Therefore the total CFM capacity of the return grilles must equal or exceed the total CFM capacity of all the supply diffusers.

Keeping face velocity low

- Returns should be at 400-600 fpm maximum
- Filter Returns should be at 450 fpm maximum
- *ACCA recommends 300 max for filter grilles and 500 max for non-filter grilles.
- The rule of thumb is 2 cfm per square inch of filter size. See table below.
- Low velocity reduces noise, especially on stamped face grilles (672/673); fixed-bar grilles can handle more velocity without noise (94A/96AFB/RH45/RHF45/RCB).
- A single point return cannot be oversized like a supply. The system will not be affected adversely, only improved. *This does not apply to multiple return locations where balancing is more critical to pull in relevant amounts from each room.
- Static pressure is also reduced. Pressure works against & reduces blower delivery volume (cfm)
- Noise is not expected from a return.

Location

Filter Size	Area (in ²)	Ton (cfm)	Filter Size	Area (in ²)	Ton (cfm)		
12	12	144	n/a	20	20	400	2 (800)
12	20	240	1 (400)	20	25	500	2.5 (1000)
12	24	288	1.5 (600)	20	30	600	3 (1200)
12	30	360	1.5 (600)	20	36	720	3 (1200)
14	14	196	1 (400)	24	24	576	3 (1200)
14	20	280	1.5 (600)	24	30	720	3 (1200)
14	24	336	1.5 (600)	24	36	864	4 (1600)
14	30	420	2 (800)	25	25	625	3 (1200)
16	20	320	1.5 (600)	30	30	900	4 (1600)
16	24	384	2 (800)	30	36	1080	5 (2000)

- Returns should be put in stagnant air locations that need to be reconditioned.
 - High for cooling mode (hot air rises)
 - Low for heating mode (cold air falls)
 - Both modes, choose a primary season
- Returns should not be near a supply register's throw range. If at all possible place the return at an opposite corner of the room.

Room Air Movement

- Returns do NOT have much effect on a room's air movement, regardless of face velocity. They only grab air about a duct diameter away from the face. Most of the room air movement is done by the supplies.

Unlisted Sizes—Engineering Data

When a size is not listed there are a couple ways to do an engineered estimate. Airflow principles permit you to utilize existing sizes to determine sizes not shown.

Method 1: Use nearest nominal size table entry. If a 14x14 is not given, but a 20x10 is, since these two sizes have an approximate equal core area (196 and 200) the table entry for a 20x10 can be used to approximate what the 14x14 grille would perform to.

Method 2: A more exact method would be to do interpolation process between two listed sizes. If 14x14 is not given, but 18x10 and 20x10 are, then this equation will get more exact 14x14 data. $Y = Y1$

Recommended Noise Criteria and Face Velocity Ranges are on page 6

+ $\frac{[(X - X1) * (Y2 - Y1)]}{(X2 - X1)}$ where:

Y = unknown CFM or throw that is being computed for 14x14

Y1 = CFM or throw of listed 18x10 (for ex 600 cfm)

Y2 = CFM or throw of listed 20x10 (for ex 640 cfm)

X = 196 in² (nominal area of 14x14)

X1 = 180 in² (nominal area of 18x10)

X2 = 200 in² (nominal area of 20x10)

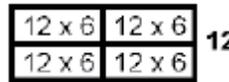
Using equation above computes $Y = 600 + \frac{[(196 - 180) * (640 - 600)]}{(200 - 180)} =$

$600 + \frac{[16 * 40]}{20} = 600 + 32 = 632$ cfm for Y

Method 3: Sizes beyond the table (smaller or larger) can have their CFM or Throw determined by using listed sizes by the following:

CFM for larger sizes:

If **24** looking for 24x6 or 24x12 cfm that is not listed, using the listed 12x6 cfm and doubling it or quadrupling it will give the answer for the 24x6 and 24x12, respectively.



CFM for smaller sizes:

If looking for a 6x6 cfm that is not listed, using the listed 12x6 cfm and halving it will give the answer for a 6x6.

Throw:

Double the size and CFM, multiply the throw by 1.5

Quadruple the size and CFM, multiply the throw by 2

Half the size and CFM, multiply the throw by .67

One quarter the size and CFM, multiply the throw by .5

*Pressure loss, face velocity and noise criteria will all remain the same relative to the listed size used to determine the larger or smaller sizes not shown.

94A Series: 94A, 94AHOV, 94AT, 94HOV Return Air Grilles & Registers
96AFB Steel Fixed-Bar Filter Grille
 Performance based on nominal sizes shown in bold

Nominal Duct Size (in.)	Nominal Duct Area (ft ²)	Core Area (ft ²)	Core Velocity Velocity Pressure Neg. Static Pressure	NC-20								
				100 0.001 0.002	200 0.002 0.008	300 0.006 0.018	400 0.010 0.032	500 0.016 0.051	600 0.022 0.073	700 0.031 0.099	800 0.040 0.130	900 0.050 0.164
6x6	0.25	0.19	Airflow, cfm NC	19 -	38 -	57 -	76 -	95 -	114 13	133 19	152 25	171 29
8x6	0.33	0.26	Airflow, cfm NC	26 -	52 -	78 -	104 -	130 -	156 15	182 20	208 26	234 30
10x6	0.42	0.34	Airflow, cfm NC	34 -	68 -	102 -	136 -	170 -	204 16	238 21	272 28	306 32
8x8	0.44	0.37	Airflow, cfm NC	37 -	74 -	111 -	148 -	185 -	222 16	259 22	296 28	333 32
12x6	0.5	0.41	Airflow, cfm NC	41 -	82 -	123 -	164 -	205 -	246 17	287 22	328 30	369 34
14x6	0.58	0.48	Airflow, cfm NC	48 -	96 -	144 -	192 -	240 -	288 18	336 24	384 30	432 34
16x6	0.67	0.57	Airflow, cfm NC	57 -	114 -	171 -	228 -	285 10	342 19	399 25	456 30	513 35
10x10	0.69	0.59	Airflow, cfm NC	59 -	118 -	177 -	236 -	295 10	354 19	413 25	472 31	531 35
18x6	0.75	0.63	Airflow, cfm NC	63 -	126 -	189 -	252 -	315 10	378 19	441 25	504 32	567 35
20x6	0.83	0.72	Airflow, cfm NC	72 -	144 -	216 -	288 -	360 11	432 19	504 25	576 30	648 35
22x6	0.92	0.77	Airflow, cfm NC	77 -	154 -	231 -	308 -	385 11	462 19	539 25	616 30	693 35
24x6	1	0.88	Airflow, cfm NC	88 -	176 -	264 -	352 -	440 11	528 19	616 25	704 30	792 35
30x6	1.25	1.11	Airflow, cfm NC	111 -	222 -	333 -	444 -	555 12	666 20	777 26	888 32	999 35
14x14	1.36	1.22	Airflow, cfm NC	122 -	244 -	366 -	488 -	610 12	732 20	854 27	976 32	1098 35
36x6	1.5	1.35	Airflow, cfm NC	135 -	270 -	405 -	540 -	675 13	810 20	945 27	1080 32	1215 35
22x10	1.53	1.37	Airflow, cfm NC	137 -	274 -	411 -	548 -	685 13	822 20	959 27	1096 32	1233 36
30x8	1.67	1.49	Airflow, cfm NC	149 -	298 -	447 -	596 -	745 14	894 21	1043 27	1192 33	1341 37
42x6	1.75	1.59	Airflow, cfm NC	159 -	318 -	477 -	636 -	795 14	954 21	1113 27	1272 33	1431 37
16x16	1.78	1.62	Airflow, cfm NC	162 -	324 -	486 -	648 -	810 14	972 21	1134 27	1296 33	1458 37
24x12	2	1.82	Airflow, cfm NC	182 -	364 -	546 -	728 -	910 14	1092 21	1274 28	1456 33	1638 38
18x18	2.25	2.07	Airflow, cfm NC	207 -	414 -	621 -	828 -	1035 14	1242 21	1449 28	1656 33	1863 38
24x14	2.33	2.14	Airflow, cfm NC	214 -	428 -	642 -	856 -	1070 14	1284 22	1498 28	1712 33	1926 38
30x12	2.5	2.29	Airflow, cfm NC	229 -	458 -	687 -	916 -	1145 15	1374 22	1603 28	1832 33	2061 38
24x16	2.67	2.46	Airflow, cfm NC	246 -	492 -	738 -	984 -	1230 15	1476 22	1722 29	1968 34	2214 39
20x20	2.78	2.57	Airflow, cfm NC	257 -	514 -	771 -	1028 -	1285 16	1542 23	1799 29	2056 34	2313 39
36x12	3	2.75	Airflow, cfm NC	275 -	550 -	825 -	1100 -	1375 16	1650 23	1925 29	2200 34	2475 39
30x16	3.33	3.11	Airflow, cfm NC	311 -	622 -	933 -	1244 -	1555 17	1866 24	2177 30	2488 35	2799 40
22x22	3.36	3.14	Airflow, cfm NC	314 -	628 -	942 -	1256 -	1570 17	1884 24	2198 30	2512 35	2826 40
42x12	3.5	3.22	Airflow, cfm NC	322 -	644 -	966 -	1288 -	1610 17	1932 24	2254 30	2576 36	2898 40
24x22	3.67	3.43	Airflow, cfm NC	343 -	686 -	1029 -	1372 -	1715 17	2058 24	2401 30	2744 36	3087 40
30x18	3.75	3.5	Airflow, cfm NC	350 -	700 -	1050 -	1400 -	1750 17	2100 24	2450 30	2800 36	3150 40

NC-30

NC-40

• Static pressures are negative, in inches of water, measured per ANSI/ASHRAE Standard 70-2006

• NC based on room absorption of 10 dB, re 10⁻¹² watts, measured per ANSI/ASHRAE Standard 70-2006



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96AFB Steel Fixed-Bar Filter Grille

Performance based on nominal sizes shown in bold

Nominal Duct Size (in.)	Nominal Duct Area (ft ²)	Core Area (ft ²)	Core Velocity Velocity Pressure Neg. Static Pressure	100		200		300		400		500		600		700		800		900	
				0.001 0.002	0.002 0.008	0.006 0.018	0.010 0.032	0.016 0.051	0.022 0.073	0.031 0.099	0.040 0.130	0.050 0.164									
48x12 24x24	4	3.75	Airflow, cfm NC	375 -	750 -	1125 -	1500 -	1875 18	2250 25	2625 37	3000 38	3375 41									
36x18	4.5	4.22	Airflow, cfm NC	422 -	844 -	1266 -	1688 -	2110 18	2532 25	2954 31	3376 38	3798 41									
36x20 30x24	5	4.71	Airflow, cfm NC	471 -	942 -	1413 -	1884 -	2355 18	2826 25	3297 31	3768 38	4239 41									
42x18	5.25	4.94	Airflow, cfm NC	494 -	988 -	1482 -	1976 -	2470 18	2964 25	3458 31	3952 38	4446 41									
28x28	5.44	5.16	Airflow, cfm NC	516 -	1032 -	1548 -	2064 -	2580 18	3096 25	3612 32	4128 38	4644 41									
42x20 30x28	5.83	5.51	Airflow, cfm NC	551 -	1102 -	1653 -	2204 10	2755 18	3306 26	3857 32	4408 38	4959 41									
48x18 36x24	6	5.66	Airflow, cfm NC	566 -	1132 -	1698 -	2264 10	2830 18	3396 26	3962 32	4528 38	5094 41									
30x30	6.25	5.94	Airflow, cfm NC	594 -	1188 -	1782 -	2376 10	2970 18	3564 26	4158 32	4752 38	5346 41									
42x24 36x28	7	6.66	Airflow, cfm NC	666 -	1332 -	1998 -	2664 10	3330 19	3996 26	4662 32	5328 38	5994 41									
46x22	7.03	6.68	Airflow, cfm NC	668 -	1336 -	2004 -	2672 10	3340 19	4008 27	4676 32	5344 38	6012 42									
32x32	7.11	6.78	Airflow, cfm NC	678 -	1356 -	2034 -	2712 10	3390 19	4068 27	4746 32	5424 38	6102 42									
36x30	7.5	7.16	Airflow, cfm NC	716 -	1432 -	2148 -	2864 10	3580 19	4296 27	5012 32	5728 38	6444 42									
48x24 36x32	8	7.63	Airflow, cfm NC	763 -	1526 -	2289 -	3052 10	3815 19	4578 27	5341 32	6104 38	6867 42									
34x34	8.03	7.68	Airflow, cfm NC	768 -	1536 -	2304 -	3072 10	3840 19	4608 27	5376 32	6144 38	6912 42									
36x34	8.5	8.14	Airflow, cfm NC	814 -	1628 -	2442 -	3256 11	4070 19	4884 27	5698 32	6512 38	7326 42									
42x30	8.75	8.38	Airflow, cfm NC	838 -	1676 -	2514 -	3352 11	4190 20	5028 27	5866 32	6704 38	7542 42									
36x36	9	8.63	Airflow, cfm NC	863 -	1726 -	2589 -	3452 11	4315 20	5178 27	6041 33	6904 38	7767 43									
42x34 48x30	10	9.6	Airflow, cfm NC	960 -	1920 -	2880 -	3840 11	4800 20	5760 27	6720 33	7680 38	8640 43									
38x38	10.03	9.64	Airflow, cfm NC	964 -	1928 -	2892 -	3856 11	4820 20	5784 27	6748 33	7712 38	8676 43									
42x36	10.5	10.1	Airflow, cfm NC	1010 -	2020 -	3030 -	4040 11	5050 20	6060 27	7070 33	8080 38	9090 43									
46x34	10.86	10.45	Airflow, cfm NC	1045 -	2090 -	3135 -	4180 11	5225 20	6270 27	7315 33	8360 38	9405 43									
42x38	11.08	10.67	Airflow, cfm NC	1067 -	2134 -	3201 -	4268 11	5335 20	6402 27	7469 33	8536 38	9603 43									
40x40	11.11	10.7	Airflow, cfm NC	1070 -	2140 -	3210 -	4280 11	5350 20	6420 27	7490 33	8560 38	9630 43									
48x36	12	11.57	Airflow, cfm NC	1157 -	2314 -	3471 -	4628 11	5785 20	6942 27	8099 33	9256 39	10413 44									
42x42	12.25	11.82	Airflow, cfm NC	1182 -	2364 -	3546 -	4728 11	5910 20	7092 27	8274 33	9456 39	10638 44									
44x44	13.44	12.99	Airflow, cfm NC	1299 -	2598 -	3897 -	5196 12	6495 21	7794 28	9093 34	10392 39	11691 44									
48x42	14	13.54	Airflow, cfm NC	1354 -	2708 -	4062 -	5416 12	6770 21	8124 28	9478 34	10832 40	12186 45									
46x46	14.69	14.22	Airflow, cfm NC	1422 -	2844 -	4266 -	5688 12	7110 21	8532 28	9954 35	11376 40	12798 45									
48x46	15.33	14.85	Airflow, cfm NC	1485 -	2970 -	4455 -	5940 12	7425 22	8910 28	10395 35	11880 40	13365 45									
48x48	16	15.5	Airflow, cfm NC	1550 -	3100 -	4650 -	6200 13	7750 22	9300 29	10850 35	12400 40	13950 45									

• Static pressures are negative, in inches of water, measured per ANSI/ASHRAE Standard 70-2006

• NC based on room absorption of 10 dB, re 10⁻¹² watts, measured per ANSI/ASHRAE Standard 70-2006

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96AFB Steel Fixed-Bar Filter Grille
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Nominal Duct Size (in.)	Nominal Duct Area (ft ²)	Core Area (ft ²)	Core Velocity Velocity Pressure Neg. Static Pressure	NC-10				NC-20		NC-30		NC-40	
				300 0.006 0.012	400 0.010 0.022	500 0.016 0.034	600 0.022 0.049	700 0.031 0.067	900 0.050 0.111	1100 0.075 0.165	1300 0.105 0.231	1500 0.140 0.307	
6x6	0.25	0.19	Airflow, cfm NC	57 -	76 -	95 -	114 -	133 13	171 20	209 26	247 31	285 35	
8x6	0.33	0.26	Airflow, cfm NC	78 -	104 -	130 -	156 -	182 14	234 22	286 27	338 32	390 36	
10x6	0.42	0.34	Airflow, cfm NC	102 -	136 -	170 -	204 11	238 16	306 23	374 28	442 33	510 37	
8x8	0.44	0.37	Airflow, cfm NC	111 -	148 -	185 -	222 12	259 16	333 23	407 29	481 34	555 38	
12x6	0.5	0.41	Airflow, cfm NC	123 -	164 -	205 -	246 12	287 16	369 24	451 29	533 34	615 38	
14x6	0.58	0.48	Airflow, cfm NC	144 -	192 -	240 -	288 13	336 17	432 24	528 30	624 35	720 39	
16x6	0.67	0.57	Airflow, cfm NC	171 -	228 -	285 -	342 13	399 18	513 25	627 31	741 36	855 40	
10x10	0.69	0.59	Airflow, cfm NC	177 -	236 -	295 -	354 14	413 18	531 25	649 31	767 36	885 40	
18x6	0.75	0.63	Airflow, cfm NC	189 -	252 -	315 -	378 14	441 18	567 25	693 31	819 36	945 40	
20x6	0.83	0.72	Airflow, cfm NC	216 -	288 -	360 -	432 14	504 19	648 26	792 32	936 37	1080 41	
22x6	0.92	0.77	Airflow, cfm NC	231 -	308 -	385 -	462 15	539 19	693 26	847 32	1001 37	1155 41	
24x6	1	0.88	Airflow, cfm NC	264 -	352 -	440 -	528 15	616 20	792 27	968 33	1144 37	1320 42	
30x6	1.25	1.11	Airflow, cfm NC	333 -	444 -	555 11	666 16	777 21	999 28	1221 34	1443 38	1665 43	
14x14	1.36	1.22	Airflow, cfm NC	366 -	488 -	610 11	732 17	854 21	1098 28	1342 34	1586 39	1830 43	
36x6	1.5	1.35	Airflow, cfm NC	405 -	540 -	675 12	810 17	945 22	1215 29	1485 35	1755 39	2025 43	
22x10	1.53	1.37	Airflow, cfm NC	411 -	548 -	685 12	822 17	959 22	1233 29	1507 35	1781 39	2055 43	
30x8	1.67	1.49	Airflow, cfm NC	447 -	596 -	745 12	894 18	1043 22	1341 29	1639 35	1937 40	2235 44	
42x6	1.75	1.59	Airflow, cfm NC	477 -	636 -	795 13	954 18	1113 22	1431 29	1749 35	2067 40	2385 44	
18x14	1.78	1.62	Airflow, cfm NC	486 -	648 -	810 13	972 18	1134 22	1458 30	1782 35	2106 40	2430 44	
24x12	2	1.82	Airflow, cfm NC	546 -	728 -	910 13	1092 18	1274 23	1638 30	2002 36	2366 41	2730 45	
18x18	2.25	2.07	Airflow, cfm NC	621 -	828 -	1035 14	1242 19	1449 23	1863 31	2277 36	2691 41	3105 45	
24x14	2.33	2.14	Airflow, cfm NC	642 -	856 -	1070 14	1284 19	1498 24	1926 31	2354 37	2782 41	3210 45	
30x12	2.5	2.29	Airflow, cfm NC	687 -	916 -	1145 14	1374 19	1603 24	2061 31	2519 37	2977 42	3435 46	
24x16	2.67	2.46	Airflow, cfm NC	738 -	984 -	1230 15	1476 20	1722 24	2214 31	2706 37	3198 42	3690 46	
20x20	2.78	2.57	Airflow, cfm NC	771 -	1028 -	1285 15	1542 20	1799 24	2313 32	2827 37	3341 42	3855 46	
36x12	3	2.75	Airflow, cfm NC	825 -	1100 -	1375 15	1650 20	1925 25	2475 32	3025 38	3575 42	4125 47	
30x16	3.33	3.11	Airflow, cfm NC	933 -	1244 -	1555 16	1866 21	2177 25	2799 32	3421 38	4043 43	4665 47	
22x22	3.36	3.14	Airflow, cfm NC	942 -	1256 -	1570 16	1884 21	2198 25	2826 32	3454 38	4082 43	4710 47	
42x12	3.5	3.22	Airflow, cfm NC	966 -	1288 -	1610 16	1932 21	2254 25	2898 33	3542 38	4186 43	4830 47	
24x22	3.67	3.43	Airflow, cfm NC	1029 -	1372 -	1715 16	2058 21	2401 26	3087 33	3773 39	4459 43	5145 47	
30x18	3.75	3.5	Airflow, cfm NC	1050 -	1400 -	1750 16	2100 21	2450 26	3150 33	3850 39	4550 43	5250 48	

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- NC based on room absorption of 10 dB, re 10⁻¹² watts, measured per ANSI/ASHRAE Standard 70-2006

94A Series: 94A, 94AHOV, 94AT, 94HOV Return Air Grilles & Registers
96AFB Steel Fixed-Bar Filter Grille

Performance based on nominal sizes shown in bold

Nominal Duct Size (in.)	Nominal Duct Area (ft ²)	Core Area (ft ²)	Core Velocity Velocity Pressure Neg. Static Pressure	NC-10		NC-20		NC-30	NC-40			
				300 0.006 0.012	400 0.010 0.022	500 0.016 0.034	600 0.022 0.049	700 0.031 0.067	900 0.050 0.111	1100 0.075 0.165	1300 0.105 0.231	1500 0.140 0.307
48x12 24x24	4	3.75	Airflow, cfm NC	1125 -	1500 -	1875 16	2250 22	2625 26	3375 33	4125 39	4875 44	5625 48
36x18	4.5	4.22	Airflow, cfm NC	1266 -	1688 -	2110 17	2532 22	2954 27	3798 34	4642 39	5486 44	6330 48
36x20 30x24	5	4.71	Airflow, cfm NC	1413 -	1884 11	2355 17	2826 23	3297 27	4239 34	5181 40	6123 45	7065 49
42x18	5.25	4.94	Airflow, cfm NC	1482 -	1976 11	2470 18	2964 23	3458 27	4446 34	5434 40	6422 45	7410 49
28x28	5.44	5.16	Airflow, cfm NC	1548 -	2064 11	2580 18	3096 23	3612 27	4644 35	5676 40	6708 45	7740 49
42x20 30x28	5.83	5.51	Airflow, cfm NC	1653 -	2204 12	2755 18	3306 23	3857 28	4959 35	6061 41	7163 45	8265 50
48x18 36x24	6	5.66	Airflow, cfm NC	1698 -	2264 12	2830 18	3396 23	3962 28	5094 35	6226 41	7358 46	8490 50
30x30 42x24 36x28	6.25	5.94	Airflow, cfm NC	1782 -	2376 12	2970 18	3564 24	4158 28	5346 35	6534 41	7722 46	8910 50
46x22	7.03	6.68	Airflow, cfm NC	1998 -	2664 12	3330 19	3996 24	4662 28	5994 36	7326 41	8658 46	9990 50
32x32	7.11	6.78	Airflow, cfm NC	2004 -	2672 12	3340 19	4008 24	4676 29	6012 36	7348 41	8684 46	10020 50
36x30	7.5	7.16	Airflow, cfm NC	2148 -	2864 13	3580 19	4296 24	5012 29	6444 36	7876 42	9308 47	10740 51
48x24 36x32	8	7.63	Airflow, cfm NC	2289 -	3052 13	3815 19	4578 25	5341 29	6867 36	8393 42	9919 47	11445 51
34x34	8.03	7.68	Airflow, cfm NC	2304 -	3072 13	3840 19	4608 25	5376 29	6912 36	8448 42	9984 47	11520 51
36x34	8.5	8.14	Airflow, cfm NC	2442 -	3256 13	4070 20	4884 25	5698 29	7326 37	8954 42	10582 47	12210 51
42x30	8.75	8.38	Airflow, cfm NC	2514 -	3352 13	4190 20	5028 25	5866 29	7542 37	9218 42	10894 47	12570 51
36x36	9	8.63	Airflow, cfm NC	2589 -	3452 14	4315 20	5178 25	6041 30	7767 37	9493 43	11219 47	12945 51
42x34 48x30	10	9.6	Airflow, cfm NC	2880 -	3840 14	4800 20	5760 26	6720 30	8640 37	10560 43	12480 48	14400 52
38x38	10.03	9.64	Airflow, cfm NC	2892 -	3856 14	4820 20	5784 26	6748 30	8676 37	10604 43	12532 48	14460 52
42x36	10.5	10.1	Airflow, cfm NC	3030 -	4040 14	5050 21	6060 26	7070 30	9090 38	11110 43	13130 48	15150 52
46x34	10.86	10.45	Airflow, cfm NC	3135 -	4180 14	5225 21	6270 26	7315 30	9405 38	11495 43	13585 48	15675 52
42x38	11.08	10.67	Airflow, cfm NC	3201 -	4268 14	5335 21	6402 26	7469 31	9603 38	11737 44	13871 48	16005 52
40x40	11.11	10.7	Airflow, cfm NC	3210 -	4280 15	5350 21	6420 26	7490 31	9630 38	11770 44	13910 48	16050 52
48x36	12	11.57	Airflow, cfm NC	3471 -	4628 15	5785 21	6942 26	8099 31	10413 38	12727 44	15041 49	17355 53
42x42	12.25	11.82	Airflow, cfm NC	3546 -	4728 15	5910 21	7092 27	8274 31	10638 38	13002 44	15366 48	17730 53
44x44	13.44	12.99	Airflow, cfm NC	3897 -	5196 15	6495 22	7794 27	9093 31	11691 39	14289 44	16887 49	19485 53
48x42	14	13.54	Airflow, cfm NC	4062 -	5416 16	6770 22	8124 27	9478 32	12186 39	14894 45	17602 49	20310 53
46x46	14.69	14.22	Airflow, cfm NC	4266 -	5688 16	7110 22	8532 27	9954 32	12798 39	15642 45	18486 50	21330 54
48x46	15.33	14.85	Airflow, cfm NC	4455 -	5940 16	7425 22	8910 28	10395 32	13365 39	16335 45	19305 50	22275 54
48x48	16	15.5	Airflow, cfm NC	4650 -	6200 16	7750 23	9300 28	10850 32	13950 39	17050 45	20150 50	23250 54

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• NC based on room absorption of 10 dB, re 10⁻¹² watts, measured per ANSI/ASHRAE Standard 70-2006

NC-50

